

WAFER BALL VALVE ADLER TYPES FA1/FA2/FB1/FB2 PN16/40 STAINLESS STEEL

2 pieces stainless steel ball valve between flanges (wafer) with full bore for Chemical industries, petrochemical industries, hydraulic installation, heating, water distribution, compressed air.

Ball valve with firesafe certificate ISO 10497 to reduce risks in case of fire.

Fugitive emission according to EN 15848-1 :2003 A Class for an excellent tightness on the stem and to prevent external leakage.

3 PTFE filled with 15% graphite chevrons rings on stem, PTFE seat.

Compatible with explosive atmosphere, ATEX Zone 1&21 and Zone 2&22 thanks to the double antistatic device.

Handling possible with locking device, gearbox, oval handwheel or stem extension.

Thanks to the ISO 5211 plate, an actuator can be installed on the valve.



Certificate
3.1



NACE
MR01-75



Size : DN15 to DN250

Connection : Between flanges PN16/40

Min Temperature : -28°C

Max Temperature : +200°C

Max Pressure : 40 Bars up to DN80, 16 over

Specifications : Double antistatic device, ATEX

ISO 5211 mounting pad

Anti blow-out stem, full bore

Fugitive emissions ISO 15848-1

Fire safe ISO 10497

Materials : Forged stainless steel ASTM A479 316L body

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SPECIFICATIONS :

- Full bore
- Anti blow-out stem
- With ISO 5211 mounting pad
- Wafer type
- Between flanges R.F. PN40 up to DN80, PN16 over
- Double antistatic device
- Fire safe according to ISO 10497 (ISO-FT marking)
- Contents ball with removable body
- With exhaust hole in the ball from DN50 to DN250 (located in the top of the ball to avoid overpressure in it)
- Machining of the seat for pressure relief DN65 to DN250 (respect the flow direction indicated by the arrow)
- Threaded flanges holes
- Fugitive emissions according to ISO 15848-1 : 2003 Class A
- 3 PTFE filled with graphite chevrons rings on stem
- Packing with elastic rings
- Hollow body for DN125

USE :

- Chemical and pharmaceutical industries, petrochemical industries, hydraulic installation, compressed air
- Min and max Temperature Ts : - 28°C to + 200°C
- Max Pressure Ps : 40 bars up to DN80 , 16 bars over
- Vacuum : 10^{-5} torr (without upstream pressure)
- Compressed air (ambient temperature) : 10 bars up to DN50, 8 bars from DN65 to 100
- Steam : 8 bars up to DN50, 6 bars from DN65 to 100

RANGE :

- Forged stainless steel body PN40 up to DN80, excepted for DN65 PN16, and PN16 over **Ref. 770** from DN 15 to DN 250 (*)
Gearbox recommended from DN150 to DN250
- Possible with gear box IP67 **Ref. 9830260 to 264** from DN 15 to DN 250

(*) : PN40 on request

BOLT TIGHTENING TABLE (FOR FLANGES) (in Nm) :

DN	15	20	25	32	40	50	65	80	100	125	150	200	250
THREADED	M12	M12	M12	M16	M16	M16	M16	M16	M16	M16	M20	M20	M24
Torque (Nm) for carbon steel bolting	84.8	84.8	84.8	205	205	205	205	205	205	205	400	400	691
Torque (Nm) for stainless steel bolting	53	53	53	128	128	128	128	128	128	128	250	250	432

TORQUE VALUES (in Nm without safety coefficient) :

DN	15	20	25	32	40	50	65	80	100	125	150	200	250
Torque (Nm) PN16	5.4	10.8	13.5	16	31	40	66	78	140	158	340	510	800
Torque (Nm) PN40	6.5	12.5	14.5	18	33	44	72	88	156	230	520	610	1060

We recommend a safety coefficient of 2 to choose the actuator

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ACCESSORIES AND OPTIONS :

- Locking device **Ref. 9830139 to 9830148** from DN 15 to DN 200
- Stainless steel handle **Ref. 9830170 to 9830178** from DN 15 to DN 200
- Steel oval handle **Ref. 9830271 to 9830272** from DN 15 to DN 32
- Stainless steel oval handle
- Stainless steel bolting
- Carbon steel stem extension 100 mm **Ref. 9830273 to 9830280** from DN 15 to DN 200
- Stainless steel stem extension 100 mm **Ref. 9830193 to 9830200** from DN 15 to DN 200
- Deadman **Ref. 9830160 to 9830165** from DN 15 to DN 50
- Dry cleaned oxygen **Ref. 9830150 to 9830155** from DN 15 to DN 200
- Standard dry cleaned
- Seat PTFE filled with glass, graphite, stainless steel or metal
- Pocket less seat PTFE or PTFE filled with glass
- Heating jacket carbon or stainless steel
- Specials coated
- Hole in the ball for overpressure device
- Double o ring on stem

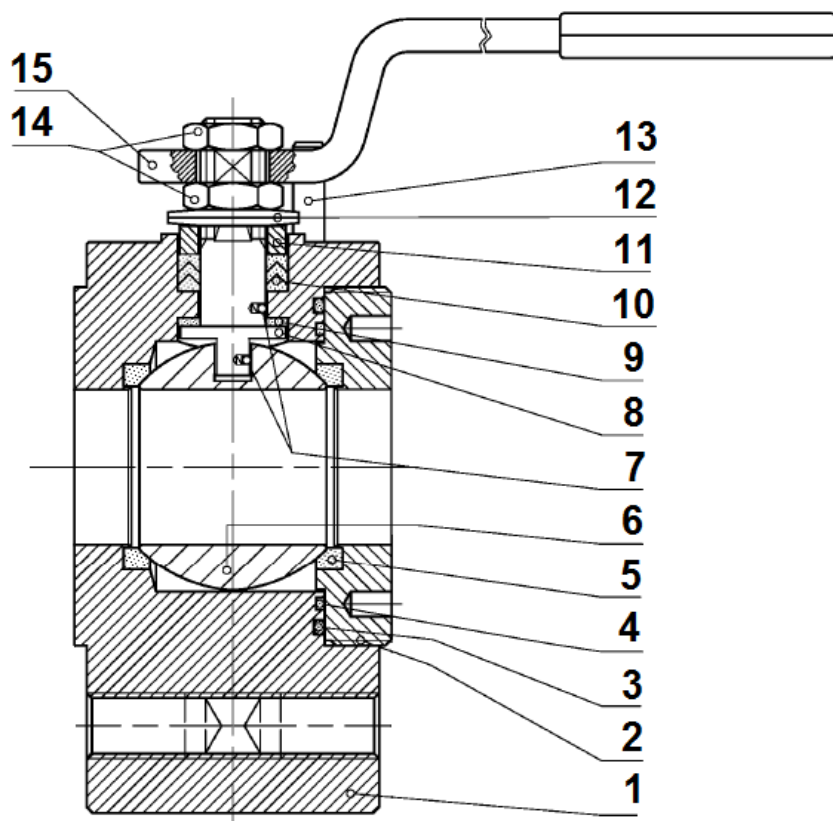
ENDS :

- Between flanges PN40 up to DN80, PN16 for DN65 and PN16 from DN100 to DN250

WAFER BALL VALVE ADLER TYPES FA1/FA2/FB1/FB2 PN16/40 STAINLESS STEEL

MATERIALS DN 15-40 (ADLER FA1 TYPE) :

PACKING GASKETS :



Repairability :



***Gaskets kit
(items 3, 4, 5, 9 and 10)**

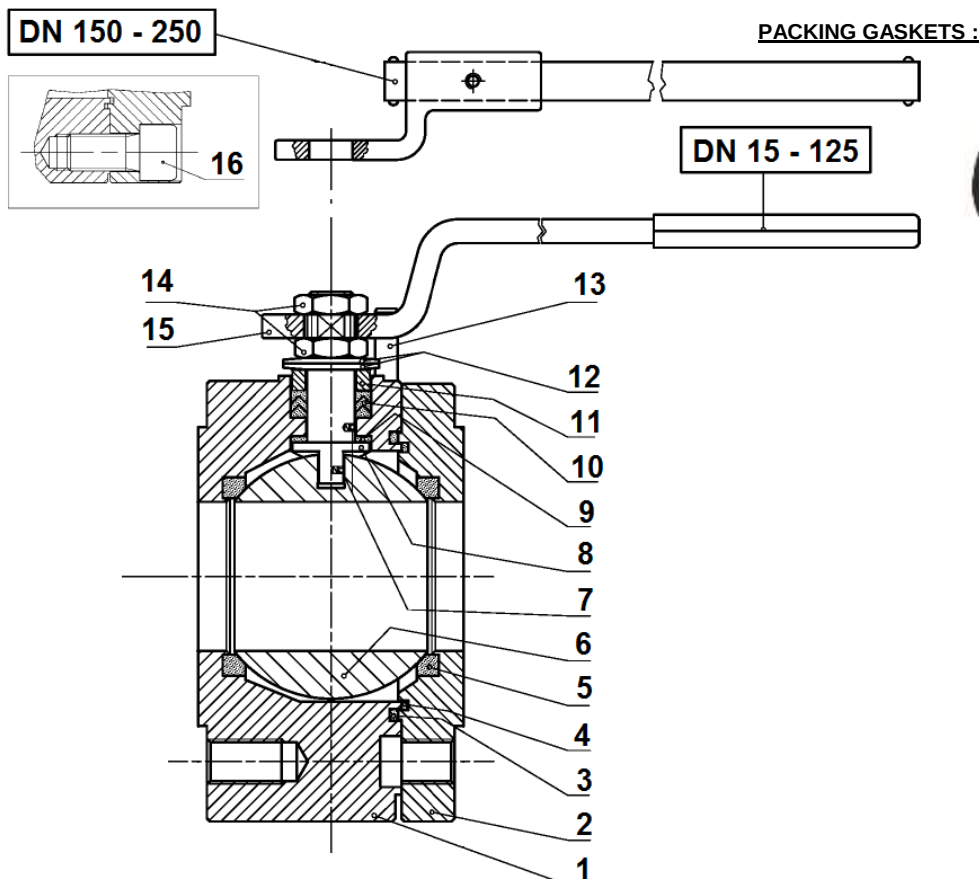
DN15	9830204
DN20	9830205
DN25	9830206
DN32	9830207
DN40	9830208

(* : Included
in gaskets kit)

Item	Designation	Materials DN15-40
1	Body	ASTM A479 316L
2	Ends	
3*	O ring	FKM
4*	Body gasket	PTFE
5*	Seat	PTFE
6	Ball	ASTM A479 316L
7	Double antistatic device	ASTM A479 316
8	Stem	ASTM A479 316 L
9*	Stem gasket	PTFE
10*	Chevron packing	PTFE filled with 15% graphite
11	Gland follower	ASTM A479 304
12	Elastic ring	C72 / 50 Cr V4 galvanized
13	Pin	UNI 3740 8.8 galvanized
14	Nut	UNI 3740-6S galvanized
15	Handle	AISI 1010 galvanized

WAFER BALL VALVE ADLER TYPES FA1/FA2/FB1/FB2 PN16/40 STAINLESS STEEL

MATERIALS DN 50-100 (ADLER FA2 TYPE) :



Repairability :



***Gaskets kit
(items 3, 4, 5, 9 and 10)**

DN50	9830209
DN65	9830210
DN80	9830211
DN100	9830212

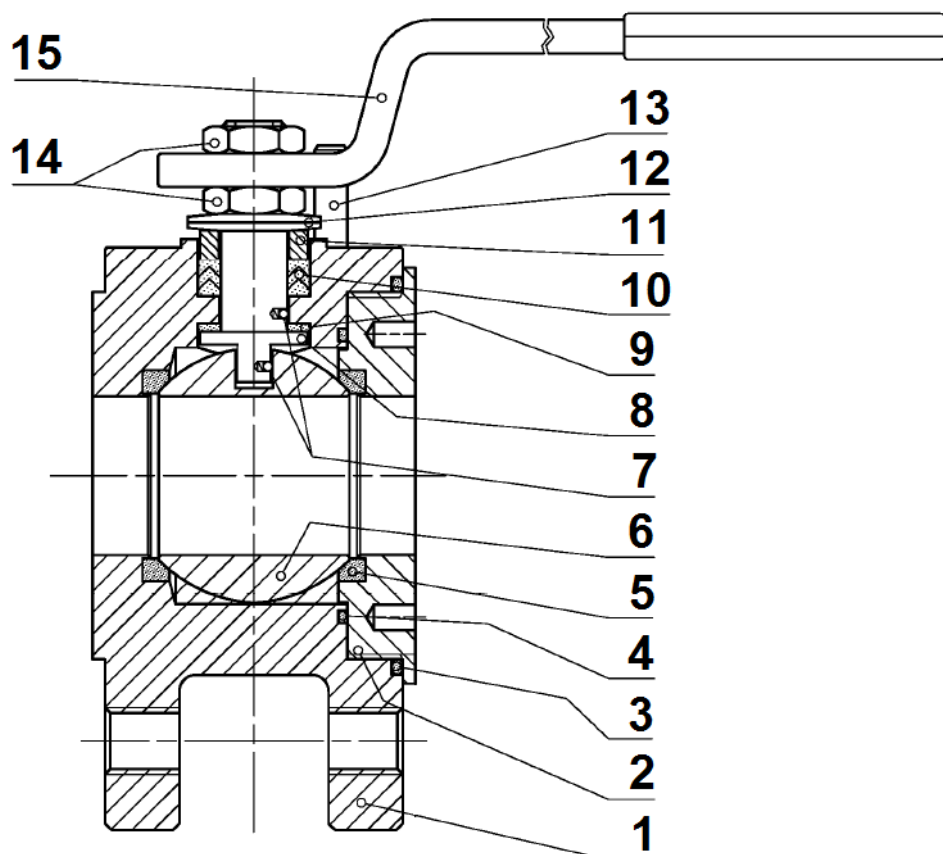
(* : Included
in gaskets kit)

Item	Designation	Materials DN50-250
1	Body	ASTM A479 316L
2	Ends	
3*	O ring	FKM
4*	Body gasket	PTFE
5*	Seat	PTFE
6	Ball	ASTM A479 316L
7	Double antistatic device	ASTM A479 316
8	Stem	ASTM A479 316L
9*	Stem gasket	PTFE
10*	Chevron packing	PTFE filled with 15% graphite
11	Gland follower	ASTM A479 304
12	Elastic ring	C72 / 50 Cr V4 galvanized
13	Pin	UNI 3740 8.8 galvanized
14	Nut	UNI 3740-6S galvanized
15	Handle	AISI 1010 galvanized
16	Screw	UNI 3740 8.8 galvanized

WAFER BALL VALVE ADLER TYPES FA1/FA2/FB1/FB2 PN16/40 STAINLESS STEEL

MATERIALS DN 125 (ADLER FB1 TYPE) :

PACKING GASKETS :



Repairability :



***Gaskets kit
(items 3, 4, 5, 9 and 10)**

DN125

9840125

(* : Included
in gaskets kit)

Item	Designation	Materials DN125
1	Body	ASTM A351 CF8M
2	Ends	ASTM A479 316L
3*	O ring	FKM
4*	Body gasket	PTFE
5*	Seat	PTFE
6	Ball	ASTM A351 CF8
7	Double antistatic device	ASTM A479 316
8	Stem	ASTM A479 316 L
9*	Stem gasket	PTFE
10*	Chevron packing	PTFE filled with 15% graphite
11	Gland follower	ASTM A479 304
12	Elastic ring	C72 / 50 Cr V4 galvanized
13	Pin	UNI 3740 8.8 galvanized
14	Nut	UNI 3740-6S galvanized
15	Handle	AISI 1010 galvanized

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Date : 01/25

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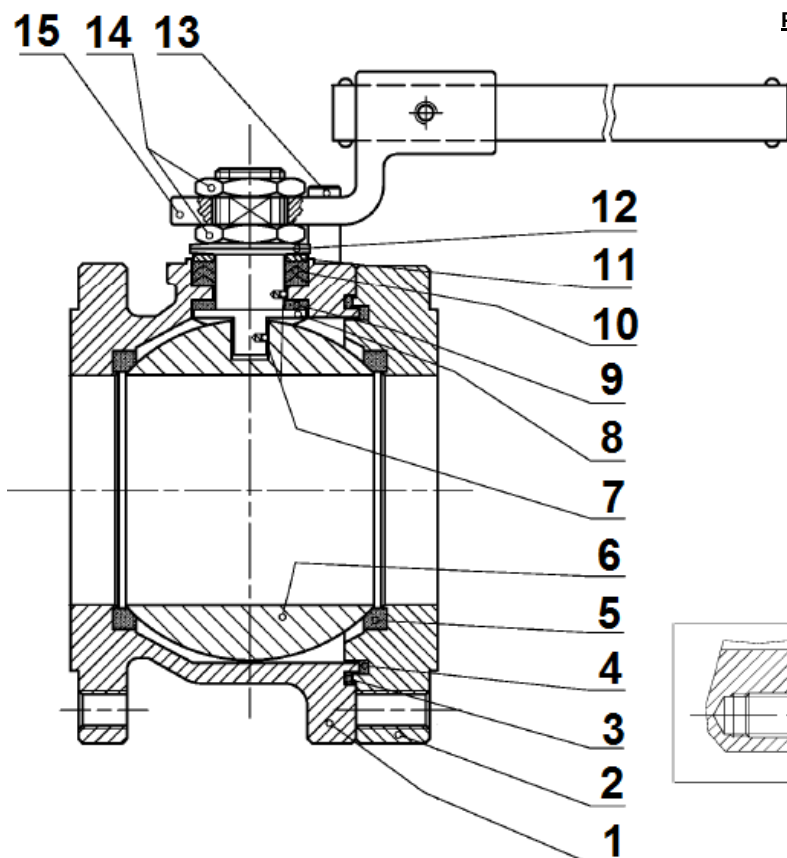
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Information provided as an indication and subject to possible modification

WAFER BALL VALVE ADLER TYPES FA1/FA2/FB1/FB2 PN16/40 STAINLESS STEEL

MATERIALS DN 150-200 (ADLER FB2 TYPE) :

PACKING GASKETS :

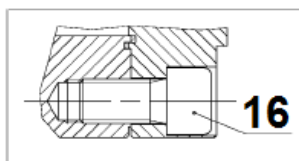


Repairability :



***Gaskets kit
(items 3, 4, 5, 9 and 10)**

DN150	9830214
DN200	9830215

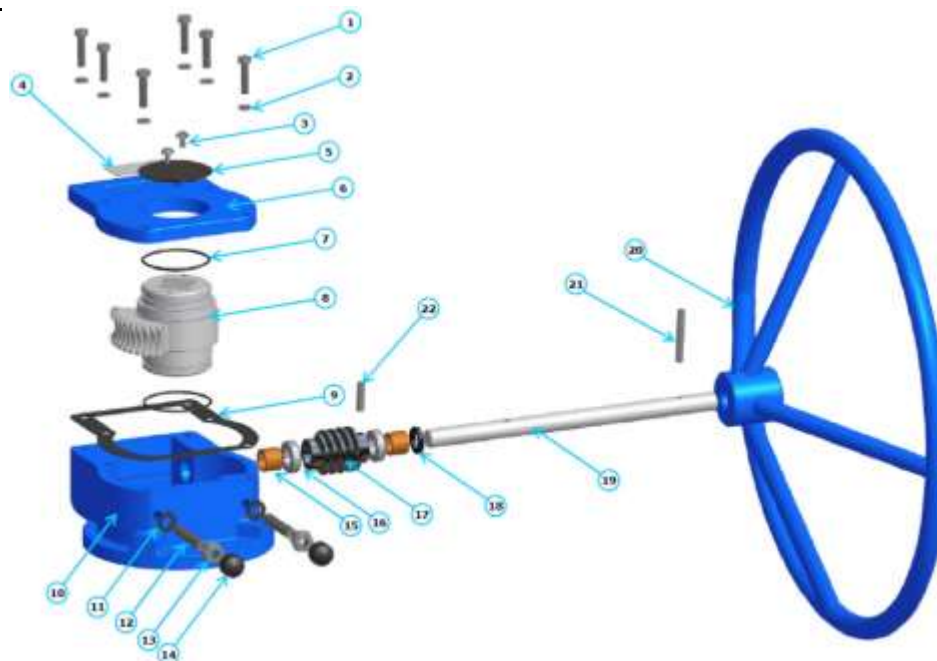


(* : Included
in gaskets kit)

Item	Designation	Materials DN150-200
1	Body	ASTM A351 CF8M
2	Ends	ASTM A479 316L
3*	O ring	FKM
4*	Body gasket	PTFE
5*	Seat	PTFE
6	Ball	ASTM A351 CF8
7	Double antistatic device	ASTM A479 316
8	Stem	ASTM A479 316L
9*	Stem gasket	PTFE
10*	Chevron packing	PTFE filled with 15% graphite
11	Gland follower	ASTM A479 304
12	Elastic ring	C72 / 50 Cr V4 galvanized
13	Pin	UNI 3740 8.8 galvanized
14	Nut	UNI 3740-6S galvanized
15	Handle	AISI 1010 galvanized
16	Screw	UNI 3740 8.8 galvanized

WAFER BALL VALVE ADLER TYPES FA1/FA2/FB1/FB2 PN16/40 STAINLESS STEEL

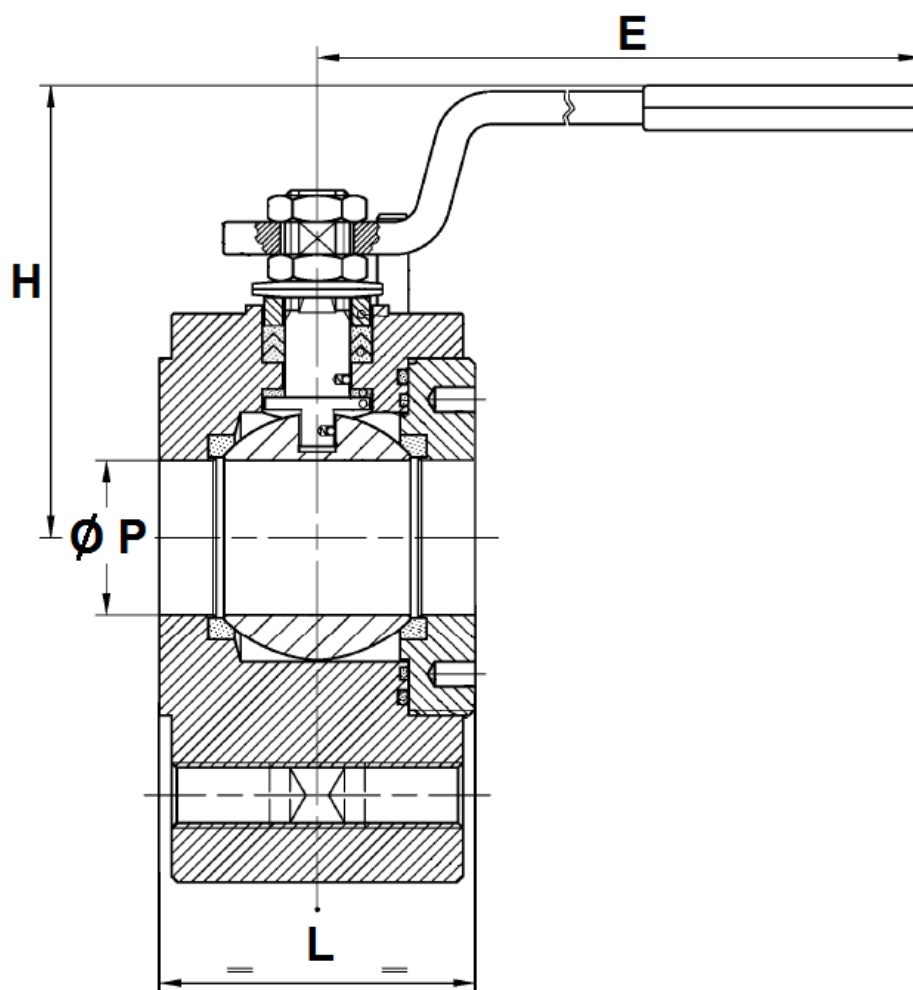
GEARBOX MATERIALS :



Item	Designation	Materials Ref. 9830260 to 9830264
1	Box screw	DIN 933 class 8.8
2	Washer	C72
3	Indicator screw	DIN 86 class A2
4	ID plate	Steel S235 JR
5	Indicator	Steel S235 JR
6	Cover	Ductile iron EN GJS-400-15
7	O ring	NBR 70 Shore A
8	Wheel	Ductile iron EN GJS-500-7
9	Cover gasket	SL509AT
10	Box	Ductile iron EN GJS-400-15
11	Gasket	NBR 70 Shore A
12	Adjusting bolt	DIN 915 class 12.9
13	Nut	DIN 934 class 8G
14	Bolt cap	NBR 70 Shore A
15	Bushing	G Cu Sn10
16	Axial ball bearing	-
17	Worm	C45 + NiP
18	Gasket	NBR 70 Shore A
19	Input shaft	C45 + NiP
20	Handwheel	Steel S235 JR
21	Dowell pin	DIN 7 Class A2
22	Dowell pin	DIN 7 Class A2

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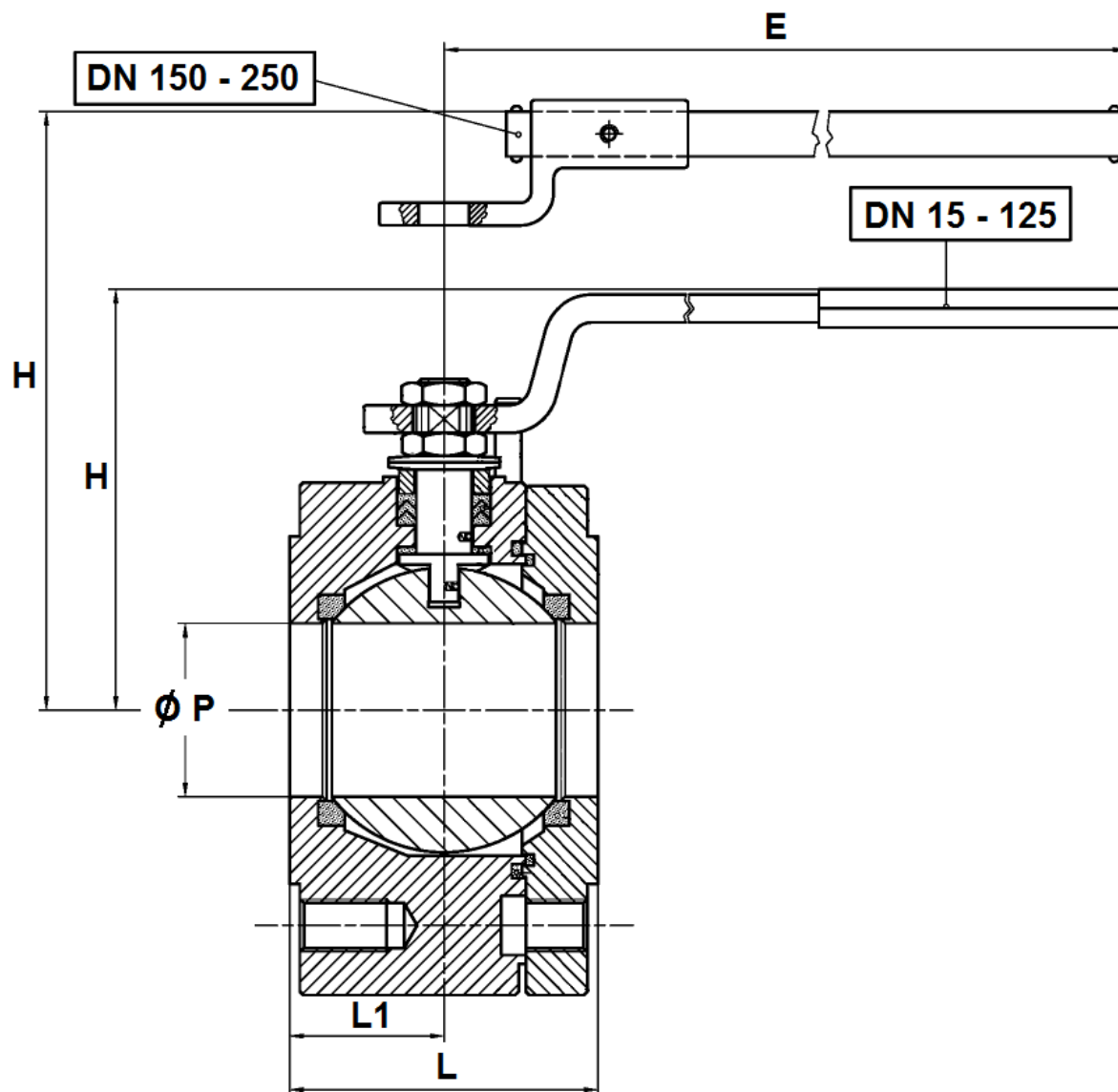
SIZE DN 15 – 40 FA1 TYPE (in mm) :



Ref.	DN	15	20	25	32	40
FA1	Ø P	15	19	25	30	38
	L	35	35	43	51	64
	E	145	145	185	185	280
	H	66	68	85	91	110
	Weight (in Kg)	1.6	1.9	2.8	4.8	7.2
	Ref.	770015	770020	770025	770032	77040

WAFER BALL VALVE ADLER TYPES FA1/FA2/FB1/FB2 PN16/40 STAINLESS STEEL

SIZE DN 50 - 100 FA2 TYPE (in mm) :



Ref.	DN	50	65	80	100
FA2	Ø P	51	64	76	101
	L	84	103	120	154
	L1	42.5	51.5	60	77.5
	E	280	370	370	470
	H	120	144	152	174
	Weight (Kg)	11.5	18	23.5	35
	Ref.	770050	770065	770080	770100

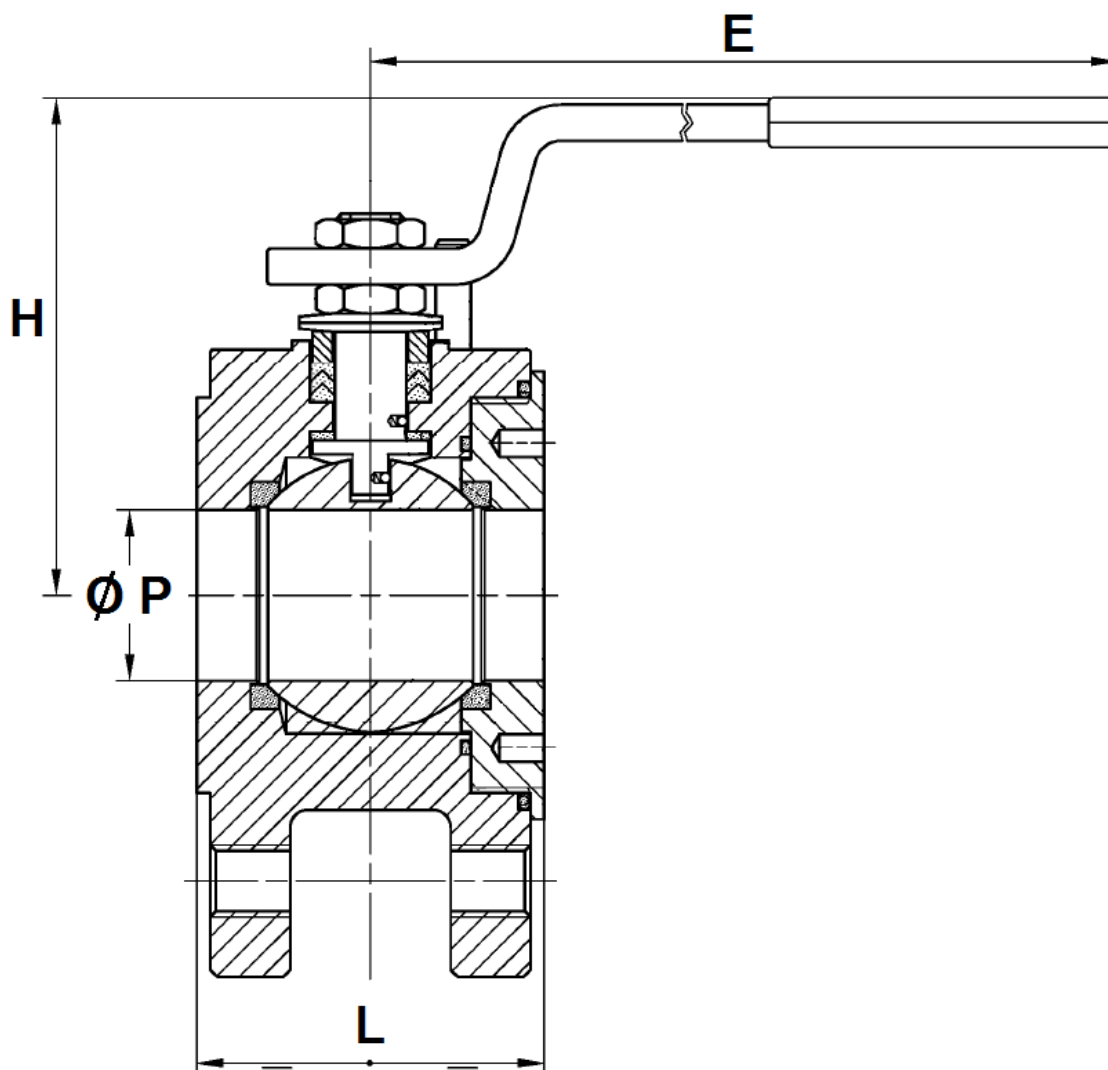
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Date : 01/25

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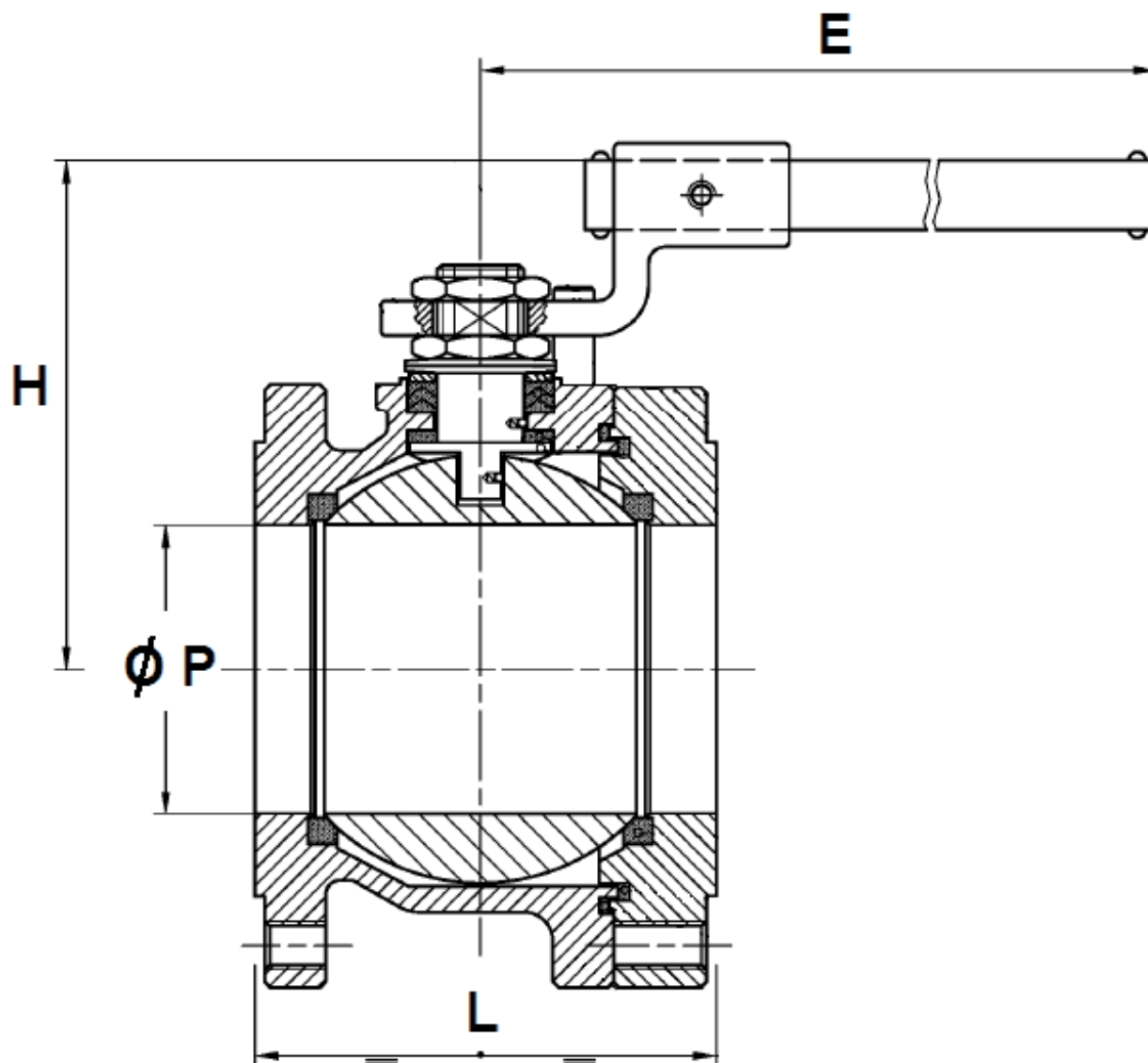
SIZE DN 125 TYPE FB1 (in mm) :



Ref.	DN	125
FB1	Ø P	118
	L	182
	E	650
	H	188
	Weight (Kg)	31
	Ref.	770125

WAFER BALL VALVE ADLER TYPES FA1/FA2/FB1/FB2 PN16/40 STAINLESS STEEL

SIZE DN 150 - 200 TYPE FB2 (in mm) :



Ref.	DN	150	200
FB2	Ø P	152	203
	L	234	310
	E	750	900
	H	256	294
	Weight (Kg)	90	121
	Ref.	770150	770200

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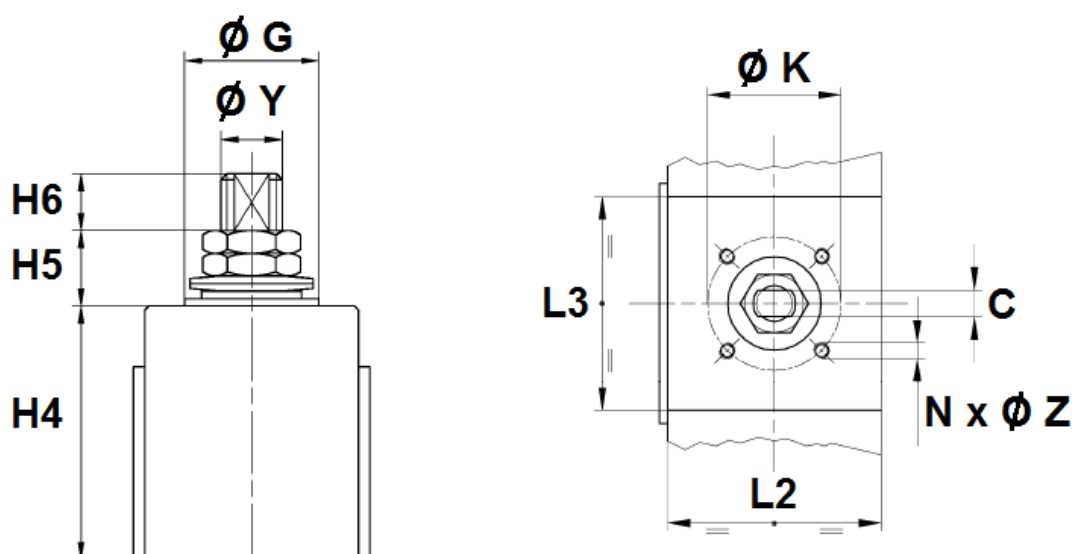
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WAFER BALL VALVE ADLER TYPES FA1/FA2/FB1/FB2 PN16/40 STAINLESS STEEL

STEM AND ISO MOUNTING PAD SIZE DN 15 – 40 FA1 TYPE (in mm) :

DN 15 – 40 (FA1 TYPE)

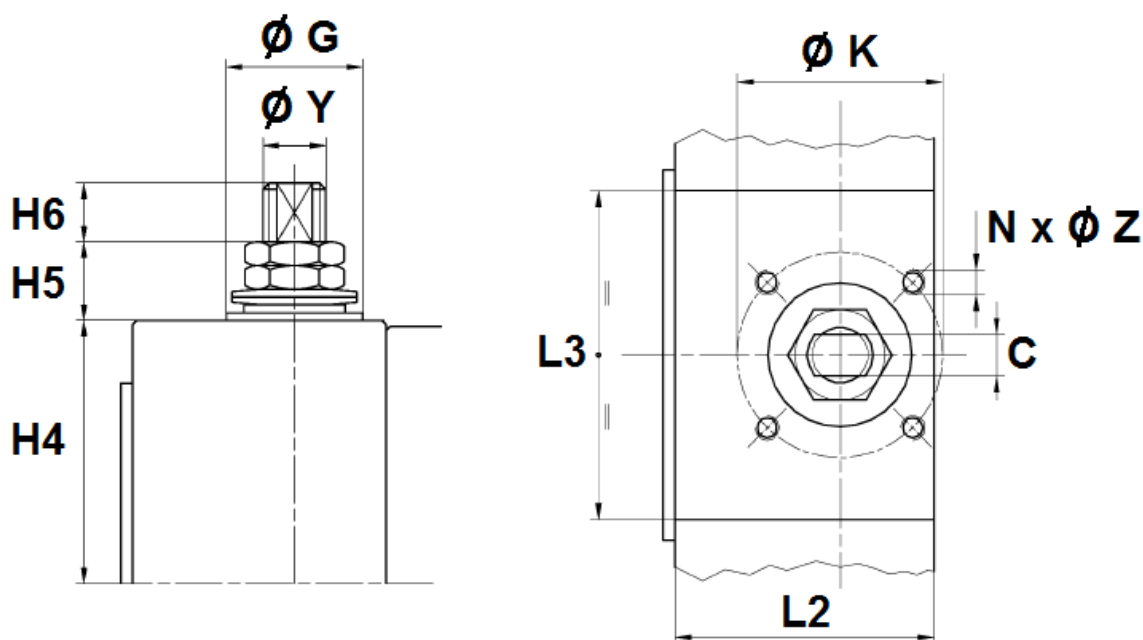


DN	15	20	25	32	40
H4	32.5	35	41	46.5	55
H5	7.5	7.5	16.5	16.5	19.5
H6	7	7	10	10	10
C	6	6	8	8	10
Ø Y	10	10	12	12	16
Ø K	36	36	36	36	50
ISO	F03	F03	F03	F03	F05
N x Ø Z	4 x M5	4 x M5	4 x M5	4 x M5	4 x M6
Ø G	25	25	25	25	35
L2	33	33	40	48	58
L3	69	78	81	105	102

WAFER BALL VALVE ADLER TYPES FA1/FA2/FB1/FB2 PN16/40 STAINLESS STEEL

STEM AND ISO MOUNTING PAD SIZE DN50-100 FA2 TYPE (in mm) :

DN 50 – 100 (FA2 TYPE)

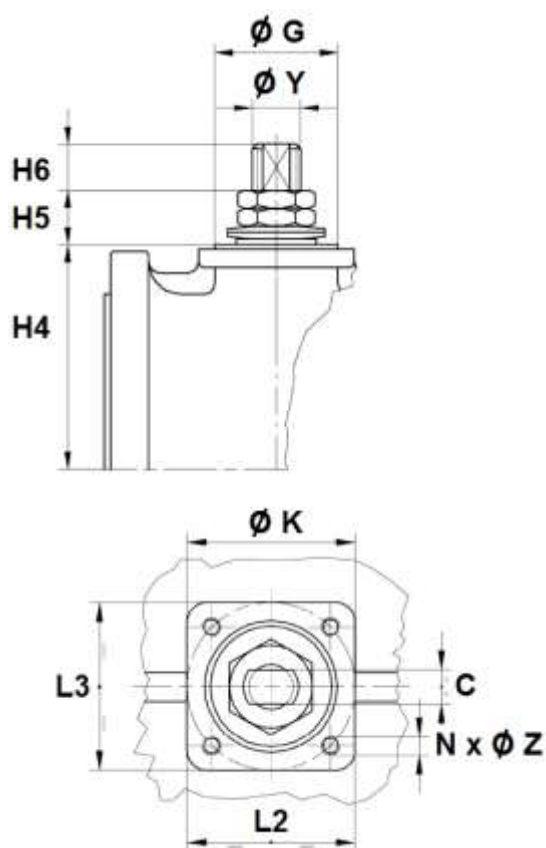


DN	50	65	80	100
H4	65	82	90.5	99.5
H5	21	24	24	27
H6	10	12	12	17
C	10	14	14	18
Ø Y	16	22	22	30
Ø K	50	70	70	70
ISO	F05	F07	F07	F07
N x Ø Z	4 x M6	4 x M8	4 x M8	4 x M8
Ø G	35	55	55	55
L2	62	79	88	105
L3	102	85	80	86

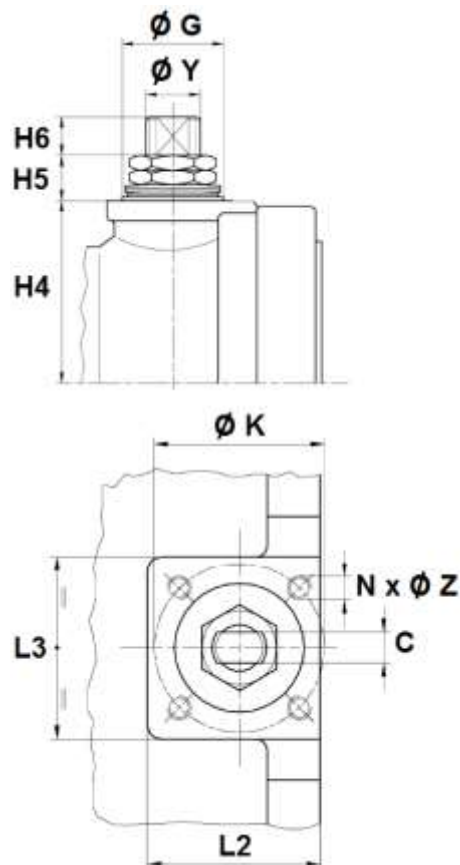
WAFER BALL VALVE ADLER TYPES FA1/FA2/FB1/FB2 PN16/40 STAINLESS STEEL

STEM AND ISO MOUNTING PAD SIZE TYPES FB1 AND FB2 (in mm) :

REF. 770 DN125 TYPE FB1



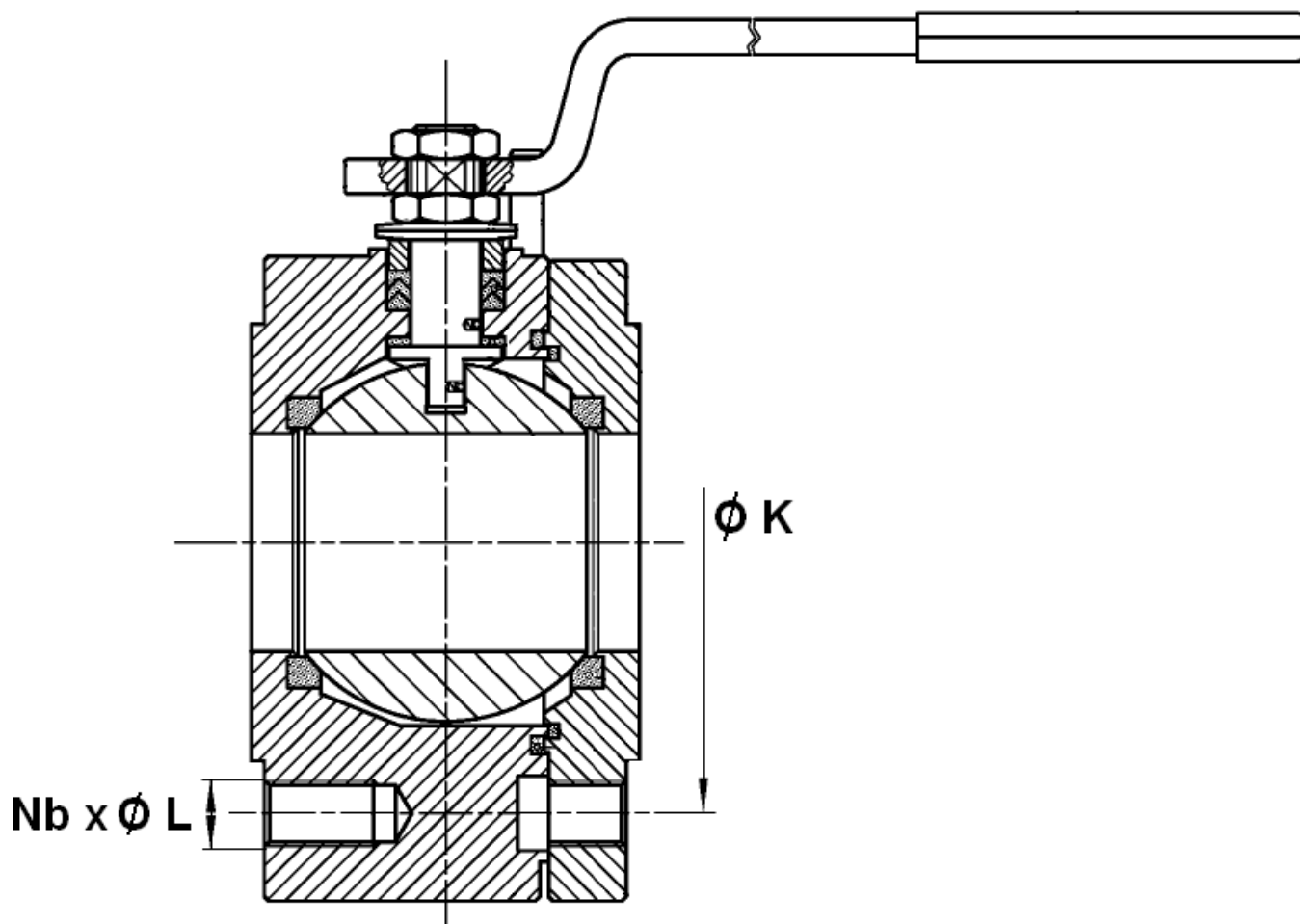
REF. 770 DN 150-200 (TYPE FB2)



DN	125	150	200
H4	113	144	183
H5	27	34	36
H6	17	19	20
C	18	28	32
Ø Y	30	42	48
Ø K	102	125	140
ISO	F10	F12	F14
N x Ø Z	4 xM10	4 xM12	4 xM16
Ø G	70	85	100
L2	97	116	135
L3	97	113	135

WAFER BALL VALVE ADLER TYPES FA1/FA2/FB1/FB2 PN16/40 STAINLESS STEEL

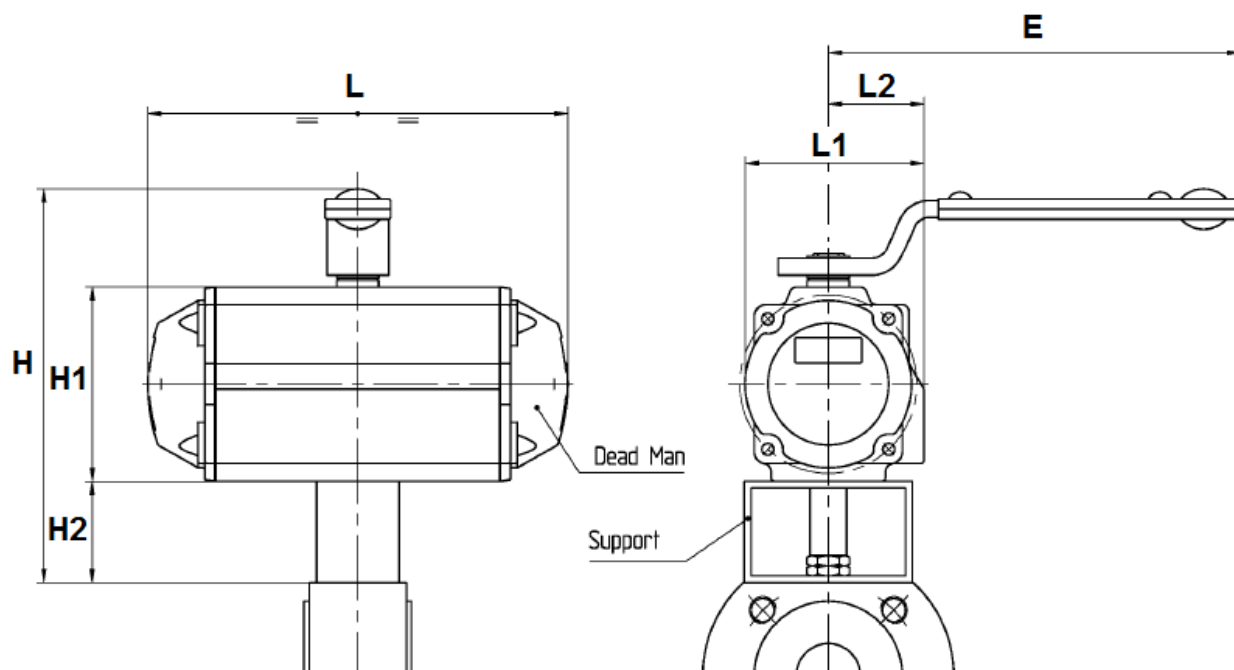
FLANGES THREADED HOLES SIZE (in mm) :



DN	15 (PN40)	20 (PN40)	25 (PN40)	32 (PN40)	40 (PN40)	50 (PN40)	65 (PN16)	65 (PN40)	80 (PN40)	100 (PN16)	125 (PN16)	150 (PN16)	200 (PN16)	250 (PN16)
Ø K	65	75	85	100	110	125	145	145	160	180	210	240	295	355
Nb x Ø L	4 x M12	4 x M12	4 x M12	4 x M16	4 x M16	4 x M16	4 x M16	8 x M16	8 x M16	8 x M16	8 x M16	8 x M20	12xM20	12xM24
Suggested screw length	30	35	35	40	40	40	40	45	45	40	45	45	50	65

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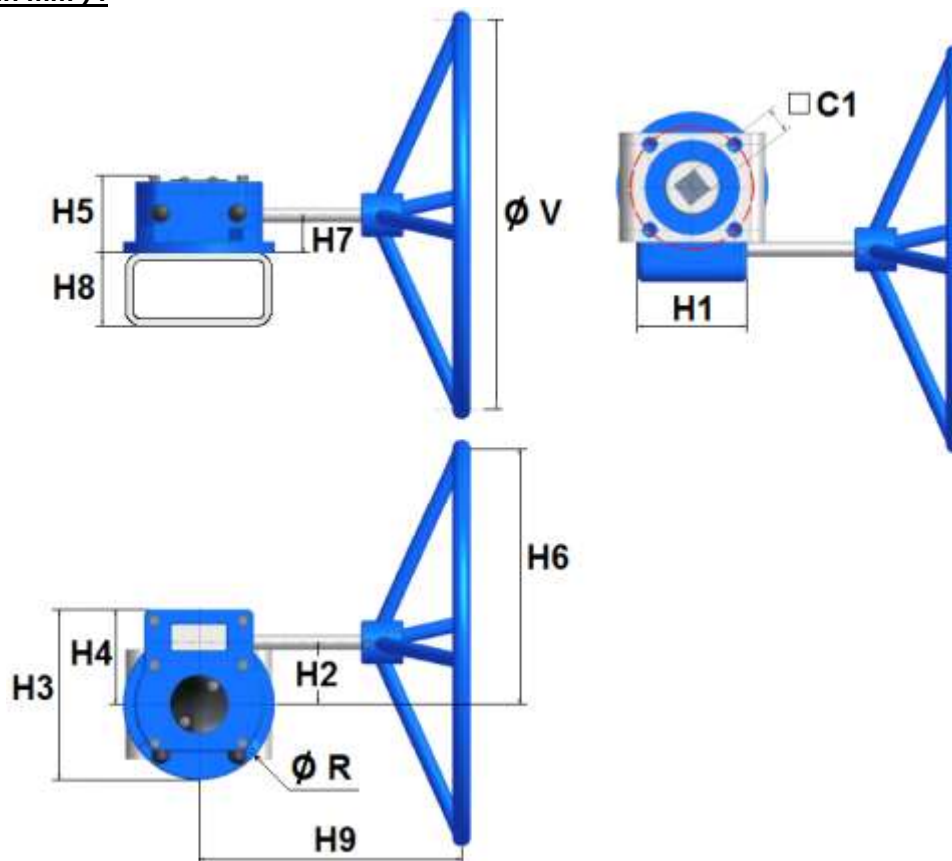
DEADMAN SIZE (in mm) :



DN	15	20	25	32	40	50
Ref.	9830160	9830161	9830162	9830163	9830164	9830165
L	142	142	161	161	214	252
L1	70.5	70.5	83.5	83.5	94	105
L2	41.5	41.5	47.5	47.5	51	55.5
E	185	185	185	185	280	370
H	157	157	169	169	215	233
H1	69	69	85	85	102	115
H2	40	40	40	40	60	60

WAFER BALL VALVE ADLER TYPES FA1/FA2/FB1/FB2 PN16/40 STAINLESS STEEL

GEARBOX SIZE (in mm) :



DN	15-50	65-80	100-150	200	250
C1	22	22	22	27	36
H1	57	57	100	120	150
H2	46	46	55	74	96
H3	98	98	143	188	237
H4	50.5	50.5	79.5	99	129.5
H5	56	56	73	97	106
H6	106	146	205	274	396
H7	34	34	35	48	55
H8	60	60	80	80	100
H9	117	131	250	274	365
Ø R	98	98	143	188	237
Ø V	120	200	300	400	600
Weight (Kg)	2.2	2.3	4.5	9.1	18.2
Ref.	9830260	9830261	9830262	9830263	9830264

WAFER BALL VALVE ADLER TYPES FA1/FA2/FB1/FB2 PN16/40 STAINLESS STEEL

GEARBOX SPECIFICATIONS :

DN	15-50	65-80	100-150	200	250
Ref.	9830260	9830261	9830262	9830263	9830264
Ratio factor	40 :1	40 :1	37 :1	34 :1	38 :1
Input torque (Nm)	35	34	43	83	152
Output torque (Nm)	100	150	500	1000	2000

STANDARDS :

- Manufacturer certified ISO 9001:2015
- DIRECTIVE 2014/68/EU : For liquids and gas of Group 1
 - DN15-25 : Article 4, §3 (SEP), no CE marking
 - DN32-200 : Risk Category II, CE0094 or CE0038 marking
 - DN250 : Risk Category III, CE0094 or CE0038 marking
- Certificate 3.1 on request
- Designing according to BS EN 12516-2
- Construction according to ISO 14313
- Materials according to NACE MR 01-75
- Pressure tests according to EN 12266-1, rate A
- Marking according to EN 19
- Fire safe according to ISO 10497:2004
- Fugitive emissions according to ISO 15848-1 : 2003 A Class
- SIL3 according to IEC/EN 61508 (on request)
- ISO 5211 mounting pad
- Flanges according to EN 1092-1 PN16/40
- Length according to EN 558-6 series 100
- ATEX Group II Category 2 GDc TX Zone 1 & 21 Zone 2 & 22 (optional marking)
- On request, ATEX Group II Category 1G/Dc TX Zone 0 & 20

ADVICE : Our opinion and our advice are not guaranteed and SFERACO shall not be liable for the consequences of damages. The customer must check the right choice of the products with the real service conditions.